

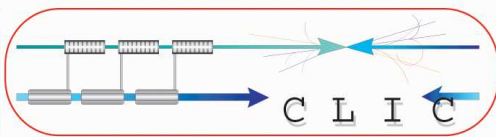
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**COLLIDING NANOBEAMS in CLIC
with MAGNETS STABILIZED to the
SUB-NANOMETER LEVEL**

R. Aßmann, W. Coosemans, G. Guignard,
S. Redaelli, D. Schulte, I. Wilson, F. Zimmermann



*CERN AB-ABP
CH-1211 Geneva 23
Switzerland*



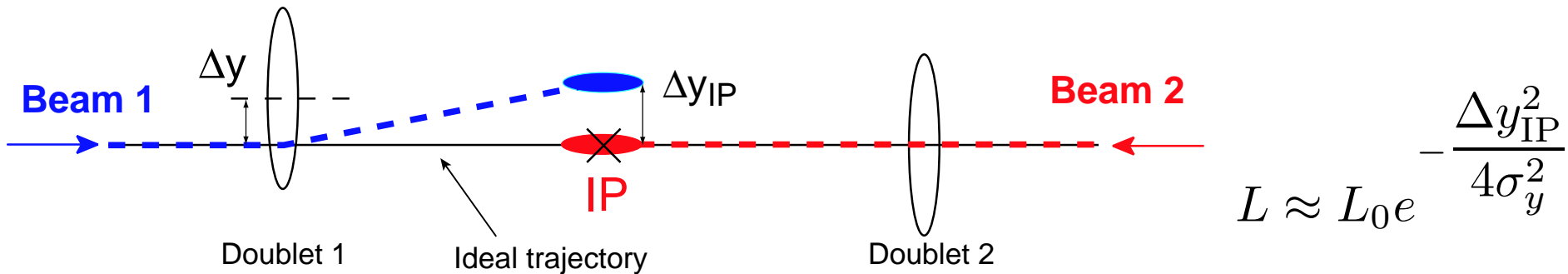
Overview of my talk:

1. Introduction
2. How to measure with **sub-nanometer** accuracy?
3. How good can we **stabilize** accelerator magnets?
4. What **luminosity** is predicted for CLIC?
5. Conclusions

1. Introduction

CLIC: Collide 1.5 TeV beams (e^+e^-) with transverse spot sizes of **55 nm x 0.7 nm**

- **Sub-nm spot size vertically!**
- **Final doublets must be stable to ~ 0.2 nm.**



If the stability goal is not achieved, there is a **loss in the luminosity reach!**

... these tolerances seem *extremely tough* (we are usually fighting against μm vibrations...)

CLIC Stability Study:

Bring **modern stabilization technology** to the accelerator field.

Successfully used in other field (e.g. TEM's, microchip production...).

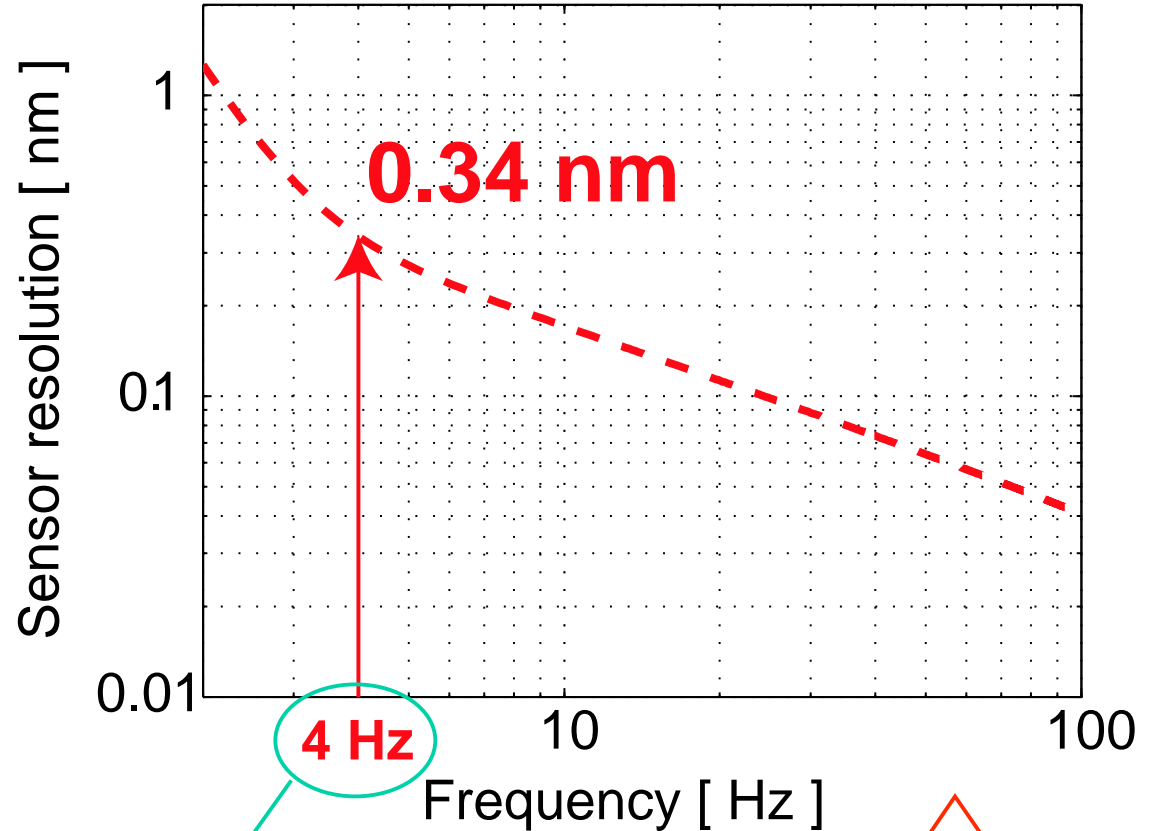
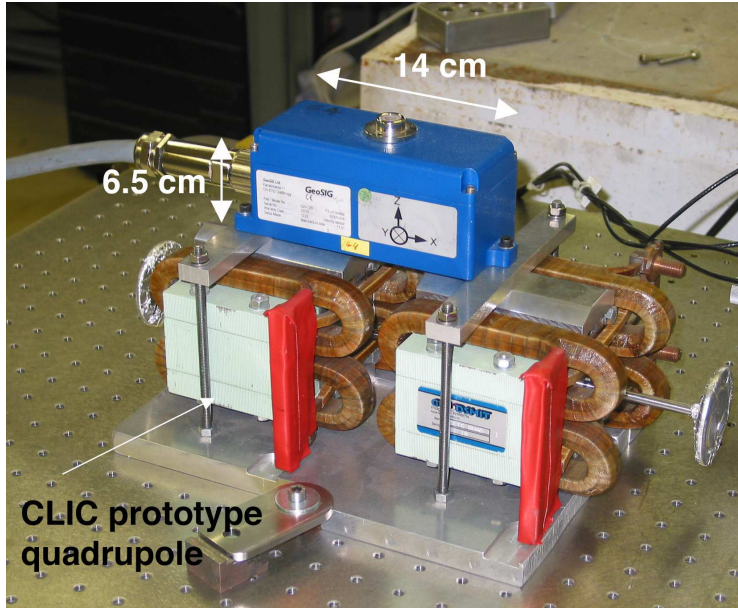
Goals of the 1st phase of our study:

- Establish **vibration measurements** with **sub-nanometer accuracy**.
- Investigate **modern techniques** for the **stabilization** of accelerator magnets.
- Predict the **time-dependent luminosity performance** of CLIC with the **measured** quadrupole stability.

2. How can we measure with sub-nanometer accuracy?

Triaxial **geophones**

(Measure **velocities** in the **4 Hz - 315 Hz** frequency range)



4 Hz is an important frequency for us!

Motion of the quadrupole **ABOVE 4 Hz** must be **stabilized mechanically**.

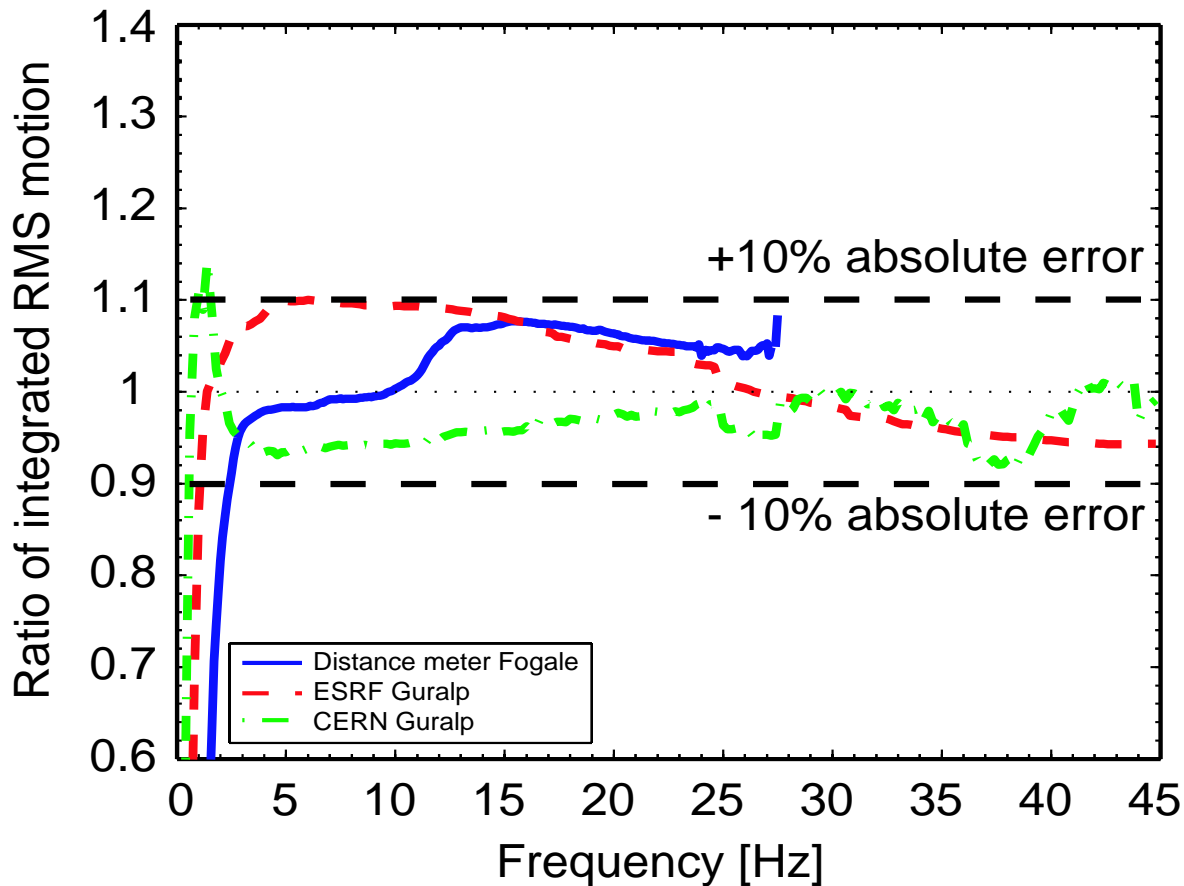
(slower motion is efficiently corrected by beam-based feedback systems).

Resolution measured as difference between two sensors placed side-by-side.

Why do we believe that 1 nm is *really* 1 nm?

Our geophones **compared** with other sensors for vibration measurements:

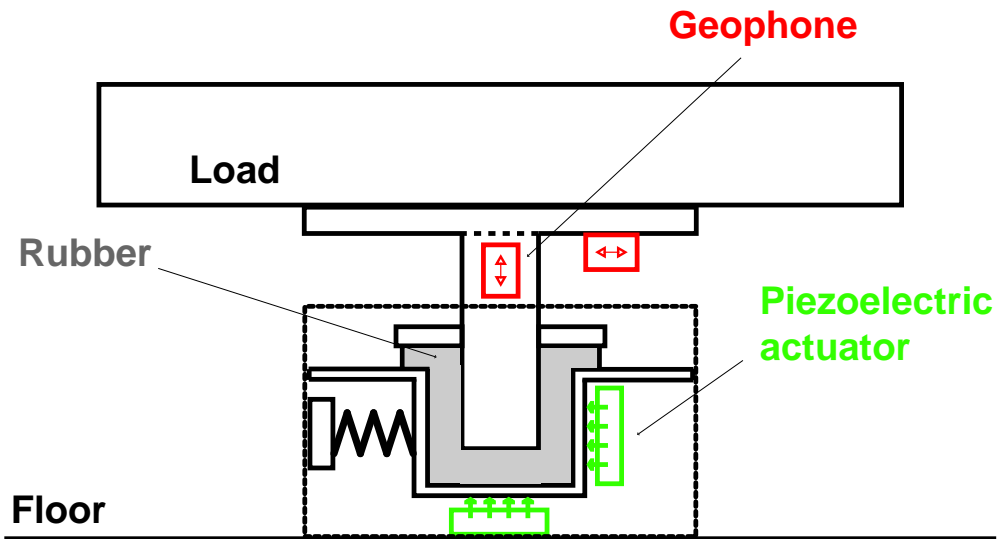
- Geophones from other manufacturers.
- Geophones used in other laboratories (in collaboration with **L. Zhang, ESRF**).
- Capacitive distance meter.



* Comparison also with sensors from **Desy** - No results here. (Collaboration with W. Bialowons, H. Ehrlichmann)

We believe that 1 nm is 1 nm within 10 %!

3. How do we stabilize accelerator magnets?

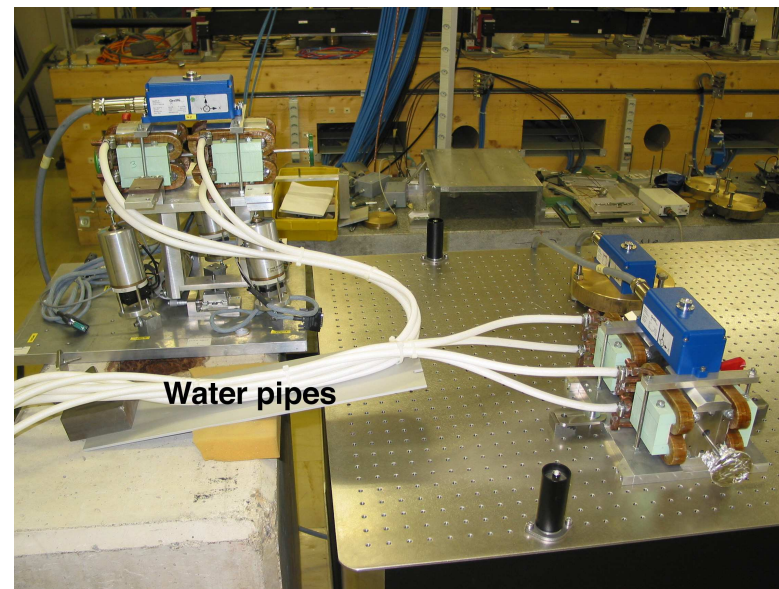
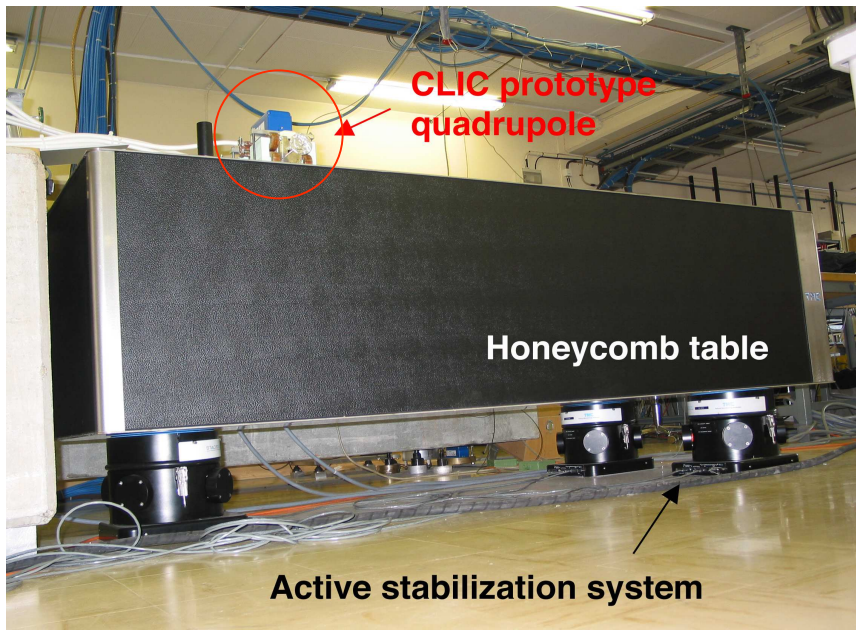


Stacis2000 by TMC:

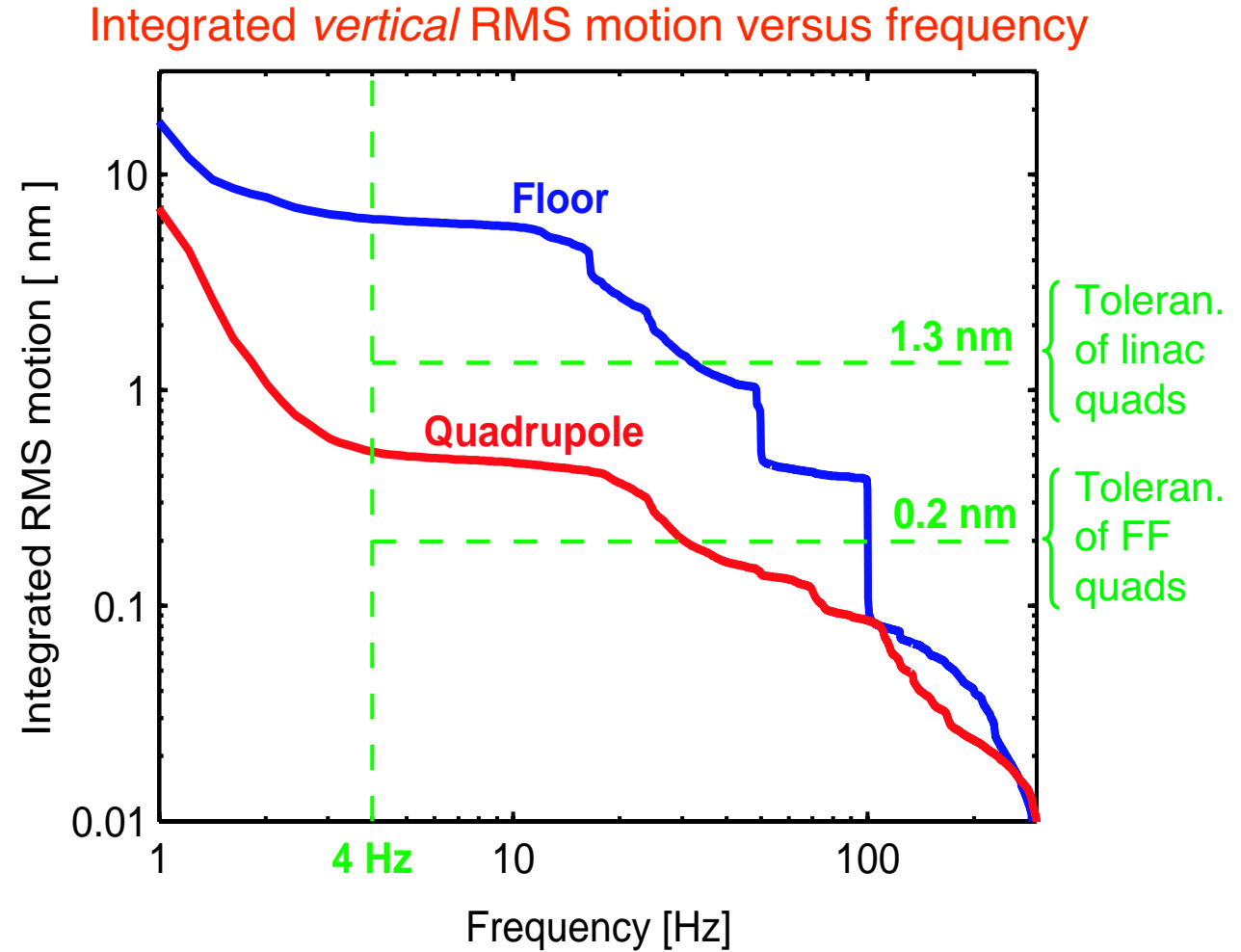
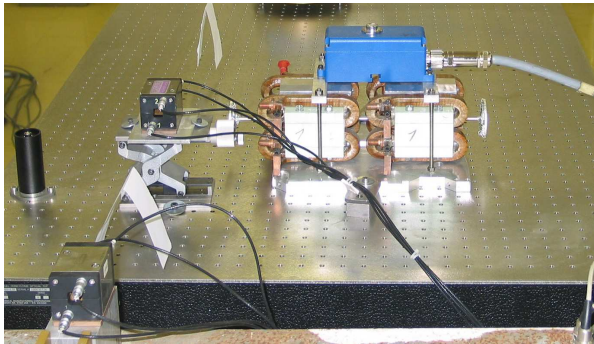
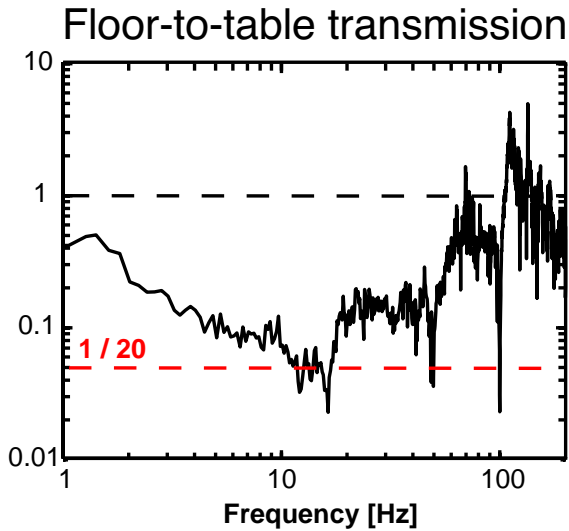
Passive+active stabilization system based on **geophones** to measure vibrations and on **piezoelectric actuators** to correct them.



4 independent feet stabilize an honeycomb table.



Vertical stabilization of a CLIC prototype quadrupole

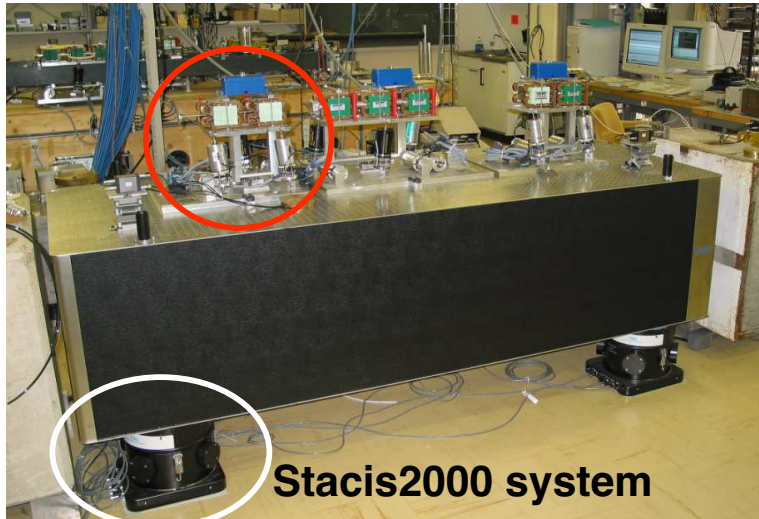


CLIC prototype magnets stabilized to the **sub-nanometer level !!**

Above 4Hz: 0.52 nm on the quadrupole instead of **6.20 nm** of the ground.

Ok, this is good. But is it *stable*?

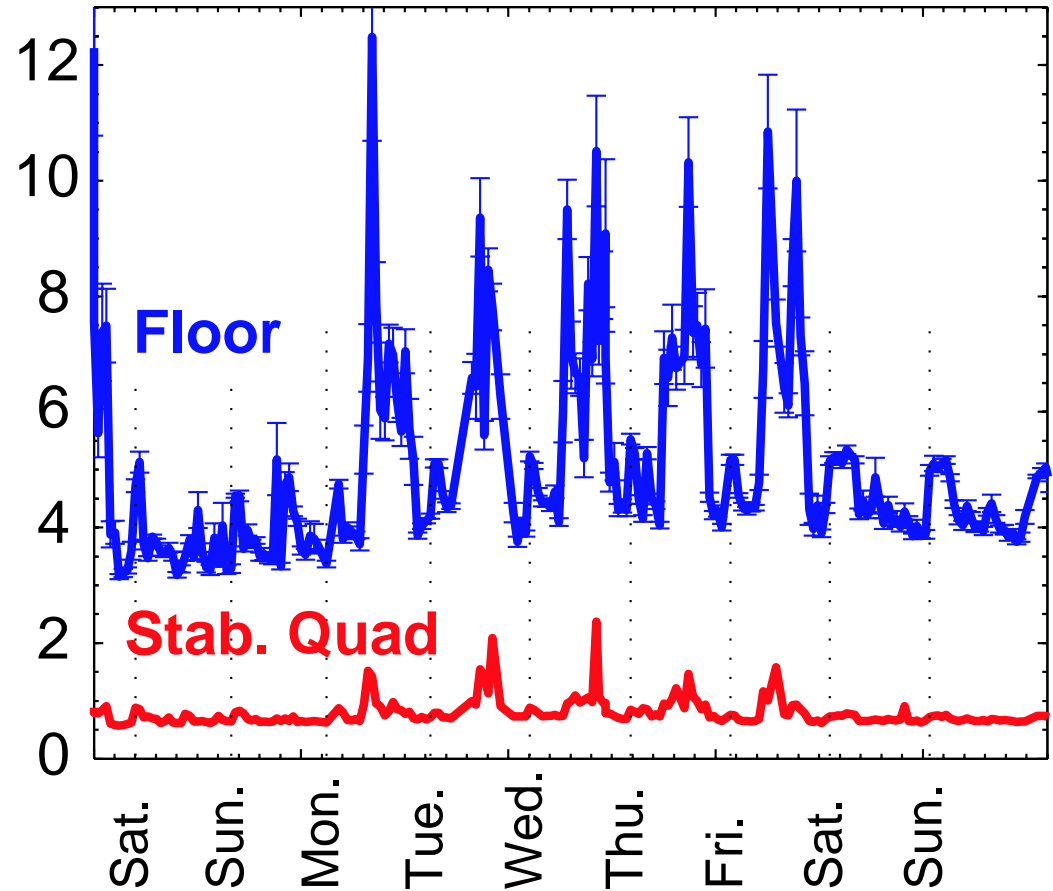
Honeycomb table used as a girder to support three prototype quadrupoles on their alignment support structure



Note: Results on not-optimized CLIC alignment support structure.

Average: **0.7 nm** instead of 0.5 nm.

Integrated RMS motion **above 4 Hz** [nm]

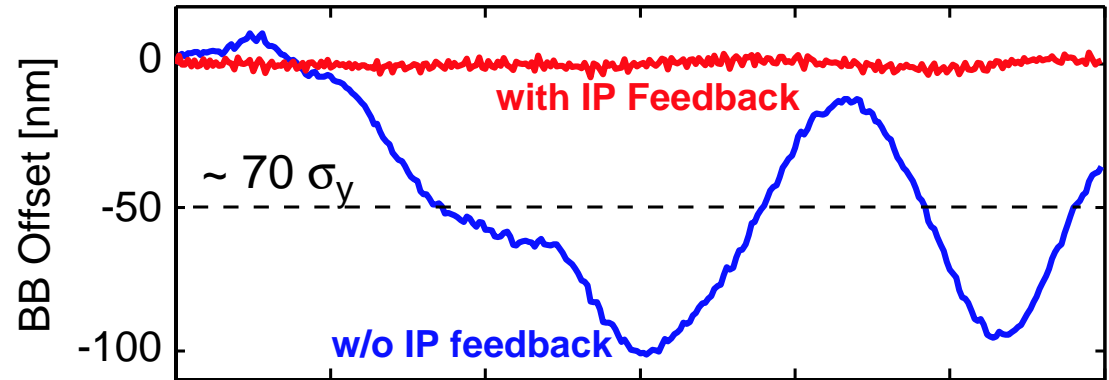
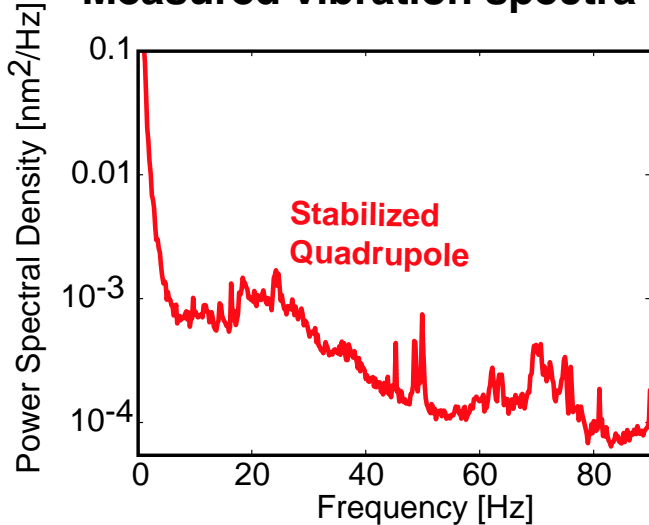


Cultural noise greatly reduced!!

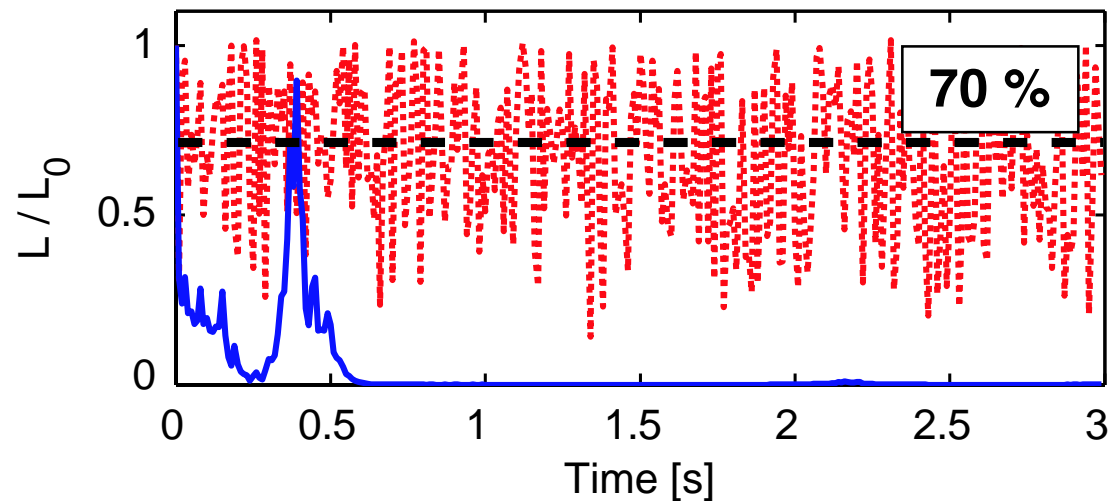
(Normal CERN working area on the ground floor of a multistore building.)

4. What luminosity can we get with measured quad vibrations?

Measured vibration spectra



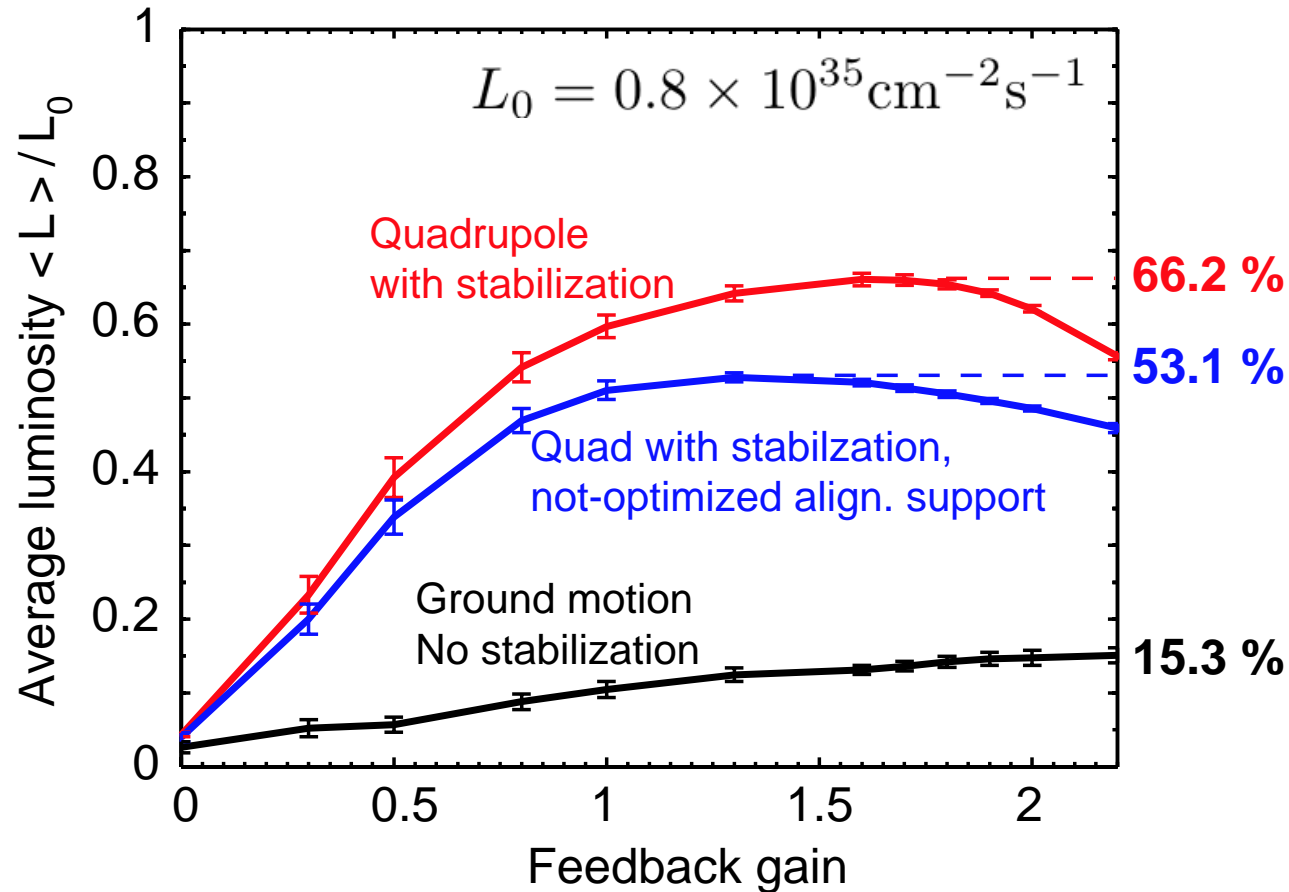
- **Measured spectra** to move quads.
- Two-beam simulations.
- Tracking with **Merlin**.
- BB with **GuineaPig** (lumi and angle).
- **Feedback** for correction of IP offset.
- **Horizontal** direction not critical.



**$\sim 70 \%$ of the luminosity maintained
with **stabilization + IP feedback!****

Luminosity performance with / w/o stabilization and feedback

- Average luminosity over **three seconds** of CLIC operation (300 pulses).
- **Uncorrelated** motion of the Final Doublets (left and right of IP).
- **Scan of feedback gain** to obtain the best luminosity performance.



Large improvement with respect to the floor motion if quad is stabilized!
(66 % of the design luminosity instead of 15 %).

5. Conclusions

- **Basic feasibility of colliding nanobeams for CLIC demonstrated!**
 1. CLIC prototype quadrupoles stabilized **vertically** to the **0.5 nm level** in a normal CERN environment.
 2. Vibrations in horizontal plane acceptable - Luminosity ≥ 95 %
 3. Some further improvements are required (water induce vibr., support, ...)
 4. However: already **70 %** of the design CLIC luminosity can be obtained with the present technology (**in CERN working environment!!**).
- **Outlook**
 - Proper design of the quadrupole **alignment support structure**.
 - Further optimization of stabilization system performance.
 - Integrated the installation into the **detector region**.

Members of the CLIC Stability Study Group:

**R. Aßmann, W. Coosemans, G. Guignard,
S. Redaelli*, D. Schulte, I. Wilson, F. Zimmermann**

* PhD Student at the University of Lausanne,
High Energy Physics Institute (**UNIL-IPHE**), Lausanne (CH).

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