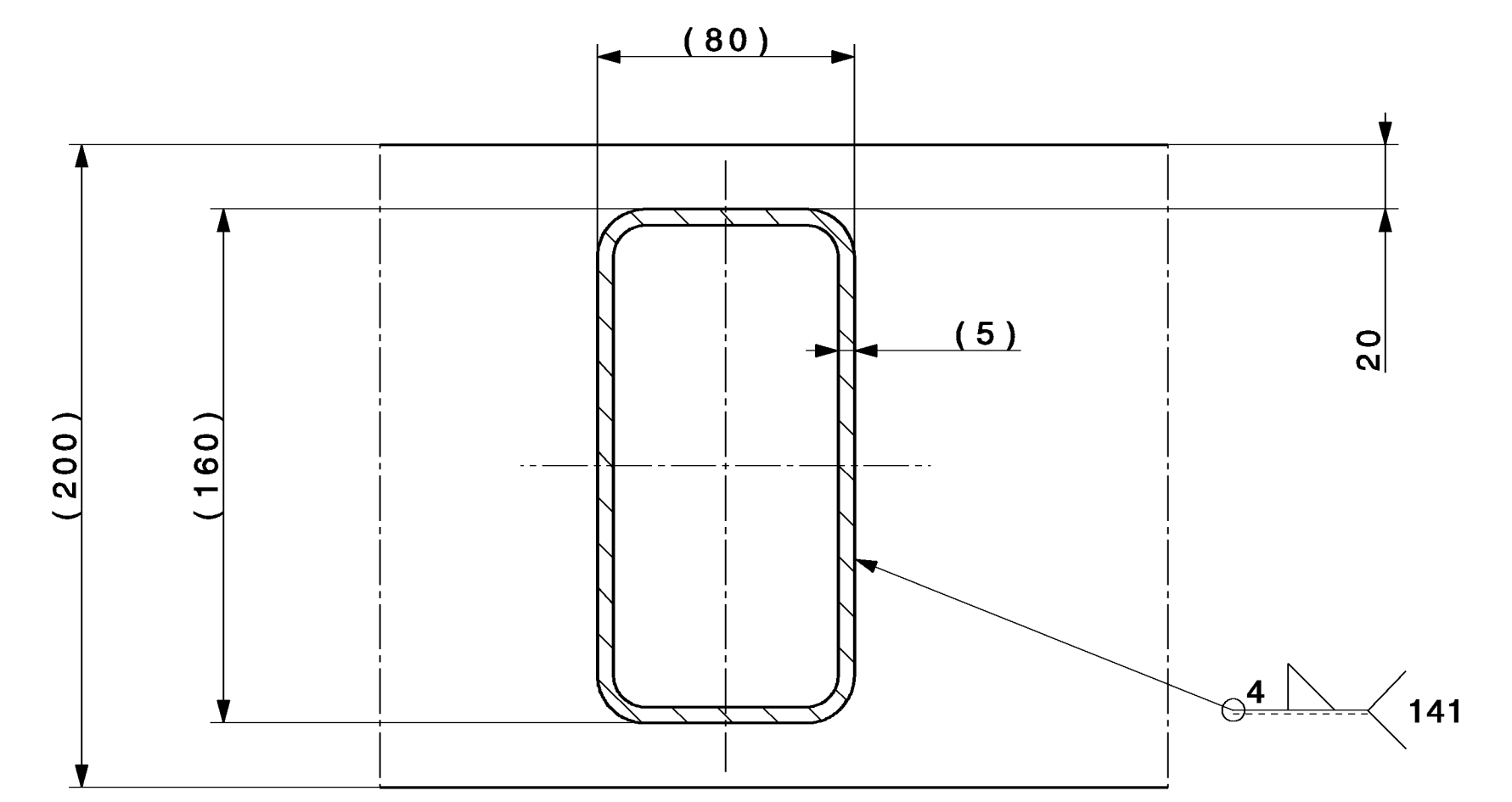
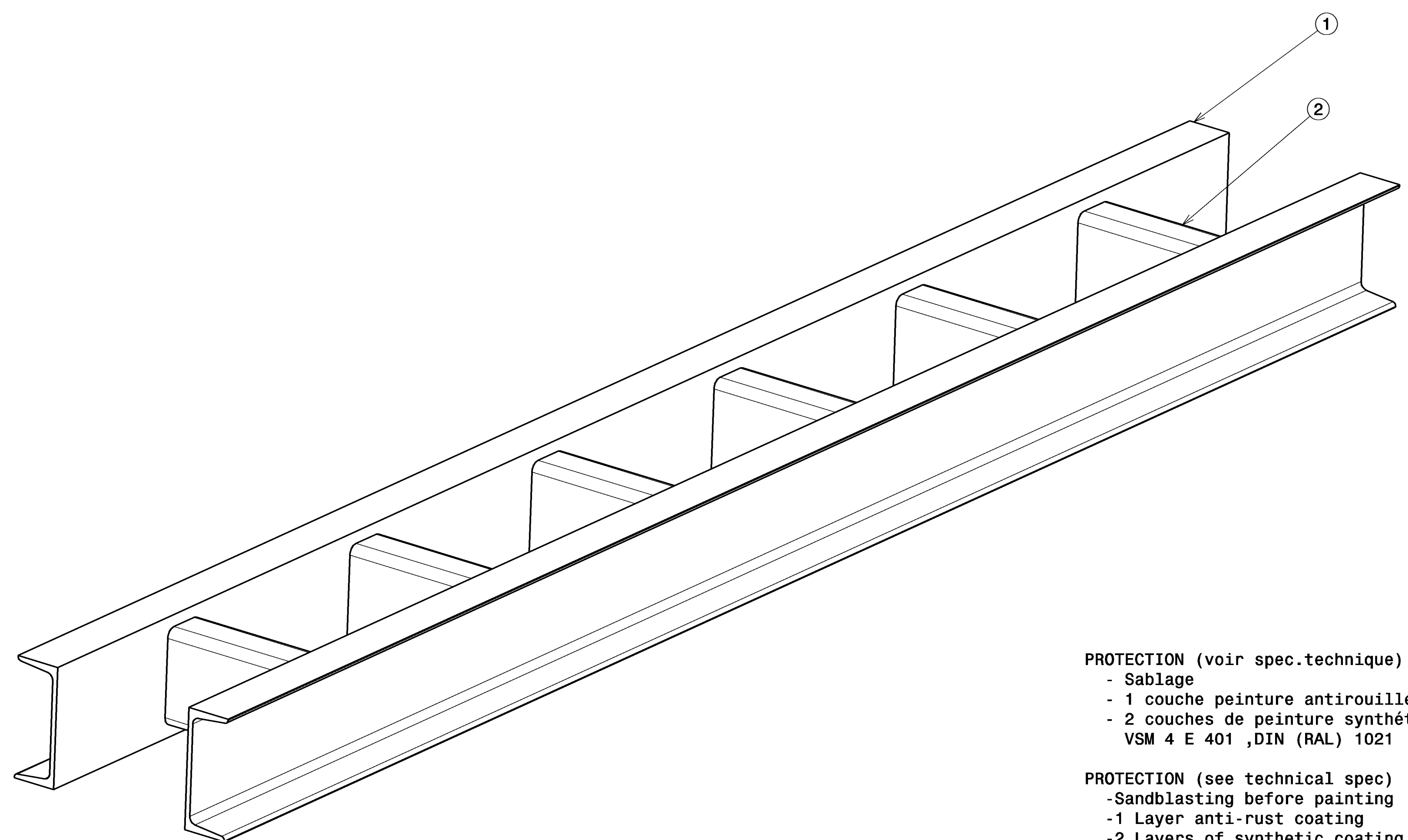


Section view A-A  
Scale: 1:2



Section view B-B  
Scale: 1:2



- PROTECTION (voir spec.technique)**
- Sablage
  - 1 couche peinture antirouille
  - 2 couches de peinture synthétique jaune chrome clair VSM 4 E 401 ,DIN (RAL) 1021
- PROTECTION (see technical spec)**
- Sandblasting before painting
  - 1 Layer anti-rust coating
  - 2 Layers of synthetic coating,clear yellow VSM 4 E 401 ,DIN (RAL) 1021

|   |  |                 |                            |   |                   |
|---|--|-----------------|----------------------------|---|-------------------|
| 6   | SUPPORT                                    | 2               | St.Steel 1.4301            | CLIAKLTS0055  |                   |
| 2   | UPN CHANNEL SECTION 200<br>PROFILE UPN 200 | 1               | ST S235JRG2<br>AC S235JRG2 |   | 44.47.31<br>200.7 |
| QUA   | DESCRIPTION                                | POS             | MAT.                       | OBSERVATIONS  | REF.CERN          |
| ENS/ASS   |  | S.ENS/S.ASS     |                            |   |                   |
| ISO 2768-mK                                       | √ Ra 3.2 (✓)                               | ISO 13715       | +0.3                       | -0.3  | (L)               |
| 50MW Klystron Test Stand                          |  |                 |                            |   |                   |
| 50 MW KLYSTRON TEST STAND<br>50MW KTS GIRDER (3M) |  |                 | SCALE                      | DES/DRA. O GUMENYUK 2013-02-04<br>CONTROLLED D GUDKOV 2013-04-29<br>RELEASED G RHOJONE 2013-04-29<br>APPROVED |                   |
|   |  |                 | 1:5                        | CAD Document Number ST0454114_02<br>REPLACES  |                   |
| RELEASED BY PROJECT ENGINEER                      |  | FOR INFORMATION |                            | DATE  |                   |
| CLIAKLTS0041                                      |  |                 |                            | SIZE  | IND.              |
|   |  |                 |                            | 1   |                   |

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